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Mitsutake et al.

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(54) **MOLD RELEASE AGENT FOR WATER GLASS-CONTAINING SAND MOLD MOLDING**

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(58) **Field of Classification Search**

None

See application file for complete search history.

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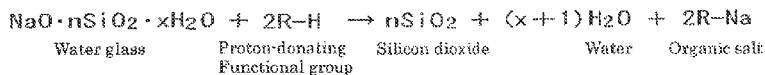
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(57) **ABSTRACT**

[Task] There is provided a mold release agent for forming a water glass-containing sand mold with high release properties which can prevent attachment of a water glass to a flask and the accumulation of the water glass on the flask in the formation of the sand mold when using the water glass as a binder.

[Solution] The mold release agent for forming the water glass-containing sand mold is structured to contain an organic compound, the organic compound having a proton-

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High adhesive properties

No adhesive properties